



## 940 SERIES REPAIR SYSTEM RIGHT THE FIRST TIME

One System. One Powerful Solution.

### 940 REPAIR SYSTEM™ TRK-HS220-NC

INCLUDES:



**3585PT**  
HYDRAULIC INSTALLATION TOOL  
WITH 15 FT HOSE



**940 POWERIG®**  
(115v 25 amps)



**99-7521**  
5/8" INSTALLATION  
NOSE ASSEMBLY



**127444 PRESSURE GAUGE**

**PLUS:**  
INSTRUCTION MANUAL  
& TRAINING VIDEO

### QUALITY PERFORMANCE

#### 940 SERIES REPAIR SYSTEM

- ▶ Keep your repairs up to OEM high standards
- ▶ Remove, Repair, and Re-install in no time
- ▶ Rest easy knowing your job is
  - ▶ 100% up to factory performance standards
  - ▶ 100% OEM Specifications Met

### SATISFIED CUSTOMERS

#### DO IT RIGHT THE FIRST TIME

- ▶ Install ultra-durable Huck fasteners
- ▶ Resist costly re-work

### HIGH PROFITS

#### PUT THE HUCK 940 REPAIR SYSTEM TO WORK

- ▶ Save time and money

### OPTIONAL INSTALLATION AND CUTTER NOSE ASSEMBLIES:

#### 1/2" HUCK-SPIN2

Installation - 99-7520

Cutter - 99-7520CC

#### 5/8" HUCK-SPIN2

Cutter - 99-7521CC

#### 3/4" HUCK-SPIN2

Installation - 99-7523

Cutter - 99-7523CC

*Note: All Nose Assemblies included in kit and optional Nose Assemblies listed are compatible with both 2624HS and 3585PT Tools. For more information or to order, please see back page or contact your Sales Representative.*

**Alcoa  
Fastening  
Systems**



PB599

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For the Long Haul™



# 940 SERIES REPAIR SYSTEM

## KNOW YOUR SYSTEM!

### Visual distinctions between the Huck-Spin and Huck-Spin2 systems:

Care must be given not to mix Collars and Anvils between the Huck-Spin and Huck-Spin2 systems.

**Improper installation and possible system failure may result!** If both systems are used in the same facility, steps should be taken to prevent mixing of system components. Increasing system component recognition, training, part segregation, and swage measurement is highly recommended. See below for visual identifiers of each system.

| IDENTIFYING COMPONENTS                                                                                                                                                                                                    |  |                                                                                                                                                                                                                           |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| HUCK-SPIN                                                                                                                                                                                                                 |  | HUCK-SPIN2                                                                                                                                                                                                                |
| <b>Huck-Spin Anvil</b> <ul style="list-style-type: none"> <li>• <b>NO LIP AT TOP OF ANVIL</b></li> <li>• <b>ANVIL IS SHORTER</b></li> </ul>                                                                               |  | <b>Huck-Spin2 Anvil</b> <ul style="list-style-type: none"> <li>• <b>LIP AT TOP OF ANVIL</b></li> <li>• <b>ANVIL IS LONGER</b></li> <li>• <b>LABEL READS "COLLARS ONLY"</b></li> </ul>                                     |
| <b>Huck-Spin Thimble</b> <ul style="list-style-type: none"> <li>• <b>HOLE IS LARGER</b></li> <li>• <b>FINE THREAD</b></li> <li>• <b>OUTSIDE IS STRAIGHT</b></li> </ul>                                                    |  | <b>Huck-Spin2 Thimble</b> <ul style="list-style-type: none"> <li>• <b>HOLE IS SMALLER</b></li> <li>• <b>COARSE THREAD</b></li> <li>• <b>OUTSIDE IS STEPPED</b></li> </ul>                                                 |
| <b>Huck-Spin Pin and Collar</b> <ul style="list-style-type: none"> <li>• <b>PULL AND LOCK THREADS ARE THE SAME</b></li> <li>• <b>COLLAR IS YELLOW</b></li> <li>• <b>SIX STRAIGHT BARS AROUND COLLAR FLANGE</b></li> </ul> |  | <b>Huck-Spin2 Pin and Collar</b> <ul style="list-style-type: none"> <li>• <b>PULL AND LOCK THREADS ARE DIFFERENT</b></li> <li>• <b>COLLAR IS BLACK</b></li> <li>• <b>SIX ROUND "DOTS" AROUND COLLAR FLANGE</b></li> </ul> |

# 940 SERIES REPAIR SYSTEM

## FASTENER CONVERSION CHART

| HUCK-SPIN        |           |                      |           |                      | HUCK-SPIN2       |             |                      |           |                      |
|------------------|-----------|----------------------|-----------|----------------------|------------------|-------------|----------------------|-----------|----------------------|
| HUCK PART NUMBER |           | NAVISTAR PART NUMBER |           | DIAMETER<br>(INCHES) | HUCK PART NUMBER |             | NAVISTAR PART NUMBER |           | DIAMETER<br>(INCHES) |
| PIN              | COLLAR    | PIN                  | COLLAR    |                      | PIN              | COLLAR      | PIN                  | COLLAR    |                      |
| HSP8-DT16-6      | HSCF-R16U | 3508418C1            | 1518207C1 | 0.500                | HS2P-DT16-6      | BTC8-R16BL  | 3691075C1            | 3691074C1 | 0.500                |
| HSP8-DT16-8      | HSCF-R16U | 3508419C1            | 1518207C1 | 0.500                | HS2P-DT16-8      | BTC8-R16BL  | 3691076C1            | 3691074C1 | 0.500                |
| HSP8-DT16-12     | HSCF-R16U | 1518202C1            | 1518207C1 | 0.500                | HS2P-DT16-12     | BTC8-R16BL  | 3691077C1            | 3691074C1 | 0.500                |
| HSP8-DT16-16     | HSCF-R16U | 3570076C1            | 1518207C1 | 0.500                | HS2P-DT16-16     | BTC8-R16BL  | 3691078C1            | 3691074C1 | 0.500                |
| HSP8-DT16-20     | HSCF-R16U | 1518203C1            | 1518207C1 | 0.500                | HS2P-DT16-20     | BTC8-R16BL  | 3691079C1            | 3691074C1 | 0.500                |
| HSP8-DT16-28     | HSCF-R16U | 1518204C1            | 1518207C1 | 0.500                | HS2P-DT16-28     | BTC8-R16BL  | 3691080C1            | 3691074C1 | 0.500                |
| HSP8-DT16-36     | HSCF-R16U | 1518205C1            | 1518207C1 | 0.500                | HS2P-DT16-36     | BTC8-R16BL  | 3691081C1            | 3691074C1 | 0.500                |
| HSP8-DT16-44     | HSCF-R16U | 1518206C1            | 1518207C1 | 0.500                | HS2P-DT16-44     | BTC8-R16BL  | 3691082C1            | 3691074C1 | 0.500                |
| HSP8-DT20-6      | HSCF-R20U | 3584085C1            | 1518213C1 | 0.625                | HS2P-DT20-6      | MBTC8-R16BL | 3691084C1            | 3691083C1 | 0.625                |
| HSP8-DT20-8      | HSCF-R20U | 3508420C1            | 1518213C1 | 0.625                | HS2P-DT20-8      | MBTC8-R16BL | 3691085C1            | 3691083C1 | 0.625                |
| HSP8-DT20-10     | HSCF-R20U | 3539851C1            | 1518213C1 | 0.625                | HS2P-DT20-10     | -----       | -----                | -----     | 0.625                |
| HSP8-DT20-12     | HSCF-R20U | 1518208C1            | 1518213C1 | 0.625                | HS2P-DT20-12     | MBTC8-R16BL | 3691086C1            | 3691083C1 | 0.625                |
| HSP8-DT20-14     | HSCF-R20U | 3539852C1            | 1518213C1 | 0.625                | HS2P-DT20-14     | MBTC8-R16BL | 3691087C1            | 3691083C1 | 0.625                |
| HSP8-DT20-16     | HSCF-R20U | 3565364C1            | 1518213C1 | 0.625                | HS2P-DT20-16     | MBTC8-R16BL | 3691088C1            | 3691083C1 | 0.625                |
| HSP8-DT20-20     | HSCF-R20U | 1518209C1            | 1518213C1 | 0.625                | HS2P-DT20-20     | MBTC8-R16BL | 3691089C1            | 3691083C1 | 0.625                |
| HSP8-DT20-24     | HSCF-R20U | 3542178C1            | 1518213C1 | 0.625                | HS2P-DT20-24     | MBTC8-R16BL | 3691090C1            | 3691083C1 | 0.625                |
| HSP8-DT20-28     | HSCF-R20U | 1518210C1            | 1518213C1 | 0.625                | HS2P-DT20-28     | MBTC8-R16BL | 3691091C1            | 3691083C1 | 0.625                |
| HSP8-DT20-32     | HSCF-R20U | 3508421C1            | 1518213C1 | 0.625                | HS2P-DT20-32     | MBTC8-R16BL | 3691092C1            | 3691083C1 | 0.625                |
| HSP8-DT20-36     | HSCF-R20U | 1518211C1            | 1518213C1 | 0.625                | HS2P-DT20-36     | MBTC8-R16BL | 3691093C1            | 3691083C1 | 0.625                |
| HSP8-DT20-44     | HSCF-R20U | 1518212C1            | 1518213C1 | 0.625                | HS2P-DT20-44     | MBTC8-R16BL | 3691094C1            | 3691083C1 | 0.625                |
| HSP8-DT20-48     | HSCF-R20U | 3549150C1            | 1518213C1 | 0.625                | HS2P-DT20-48     | MBTC8-R16BL | 3691095C1            | 3691083C1 | 0.625                |
| HSP8-DT20-52     | HSCF-R20U | 3544907C1            | 1518213C1 | 0.625                | HS2P-DT20-52     | MBTC8-R16BL | 3691096C1            | 3691083C1 | 0.625                |
| HSP8-DT24-12     | -----     | -----                | -----     | 0.750                | HS2P-DT24-12     | BTC8-R24BL  | 3730933C1            | 3691097C1 | 0.750                |
| HSP8-DT24-16     | HSCF-R24U | 3570077C1            | 3570084C1 | 0.750                | HS2P-DT24-16     | BTC8-R24BL  | 3691098C1            | 3691097C1 | 0.750                |
| HSP8-DT24-20     | HSCF-R24U | 3570078C1            | 3570084C1 | 0.750                | HS2P-DT24-20     | BTC8-R24BL  | 3691099C1            | 3691097C1 | 0.750                |
| HSP8-DT24-24     | HSCF-R24U | 3570079C1            | 3570084C1 | 0.750                | HS2P-DT24-24     | BTC8-R24BL  | 3691100C1            | 3691097C1 | 0.750                |
| HSP8-DT24-28     | HSCF-R24U | 3570080C1            | 3570084C1 | 0.750                | HS2P-DT24-28     | BTC8-R24BL  | 3691101C1            | 3691097C1 | 0.750                |
| HSP8-DT24-32     | HSCF-R24U | 3570081C1            | 3570084C1 | 0.750                | HS2P-DT24-32     | BTC8-R24BL  | 3691102C1            | 3691097C1 | 0.750                |
| HSP8-DT24-36     | HSCF-R24U | 3660133C1            | 3570084C1 | 0.750                | HS2P-DT24-36     | BTC8-R24BL  | 3691103C1            | 3691097C1 | 0.750                |
| HSP8-DT24-40     | HSCF-R24U | 3570082C1            | 3570084C1 | 0.750                | HS2P-DT24-40     | BTC8-R24BL  | 3691104C1            | 3691097C1 | 0.750                |
| HSP8-DT24-44     | HSCF-R24U | 3806993C1            | 3570084C1 | 0.750                | HS2P-DT24-44     | BTC8-R24BL  | 3691105C1            | 3691097C1 | 0.750                |



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### The Huck-Spin/Spin2 Advantage:

Huck-Spin/Spin2 is the most efficient, advanced fastening system for frame assembly and aftermarket repair. Proven a top performer for over a decade, the Huck-Spin fastening system is the default frame fastening system for the industry's top truck and trailer manufacturers. It is safe, ergonomic, and easy to use.

### How to get the Huck-Spin2 940 Series Repair System.

The Huck 940 Repair System is currently being offered at a reduced introductory price! Take advantage of this limited time offer by contacting your nearest Huck authorized service center for details today. Introductory program runs through August 31, 2011.

## Huck Authorized Service Centers

### Arkansas

**Central Fastening Systems, Inc**  
2003 South 8th Street  
Rogers, AR 72758  
888 370 1894 (tel)  
479 246 9710 (fax)

### California

**Dean Lewis Associates**  
21650 Cloud Way  
Hayward, CA 94545  
510 785 9650 (tel)  
510 786 3180 (fax)

### Duncan Bolt

8535 Dice Road  
Santa Fe Springs, CA 90670  
800 798 1939 (tel)  
562 698 8831 (fax)

### Georgia

**J.O. King, Inc.**  
1265 Old Alpharetta Road  
Alpharetta, GA 30202  
800 241 2681 (tel)  
770 442 0950 (fax)

### Illinois

**L.A. Fasteners**  
7936 W. 47th Street  
Lyons, IL 60534  
800 837 8707 (tel)  
708 447 7796 (fax)

### O.K. Fasteners, Inc.

815 Industrial Drive  
Troy, IL 62294  
800 841 7293 (tel)  
618 667 2903 (fax)

### Minnesota

**Charter, Inc.**  
3757 Dunlap Street No.  
St. Paul, MN 55112-6934  
651 636 8010 (tel)  
651 636 7540 (fax)

### Pennsylvania

**Austin Hardware & Supply Inc.**  
1001 Rockland Street  
Reading, PA 19604  
800 634 4293 (tel)  
610 921 3099 (fax)

### New York

**Bay Fastening Systems**  
263 Park Avenue  
Garden City Park, NY 11040  
800 718 8818 (tel)  
516 294 3448 (fax)

### Ohio

**Spencer Products**  
1859 Summit Commerce Pk  
Twinsburg, OH 44087  
330 487 5200 (tel)  
330 487 1111 (fax)

### Texas

**Allied Bolt & Supply**  
1111 Denton Way  
Dallas, TX 75229  
972 243 1212 (tel)  
972 484 5236 (fax)

### Byler Rivet Supply

2118 Parkside Avenue  
Irving, TX 75061  
800 325 3147 (tel)  
972 986 2832 (fax)

### Canada

**Mattic Industries**  
#204 13395 76th Ave.  
Surrey BC V3W 6K2  
604 594 7500 (tel)  
604 594 4605 (fax)

### Mattic Industries

7942 51st Street SE  
Calgary Alberta T2C 4R2  
403 219 0600 (tel)  
403 219 0601 (fax)

### Applifast Inc

251 Cree Crescent Ave.  
Winnipeg Manitoba R3J 3X4  
204 837 8361 (tel)  
204 837 3520 (fax)

### Pro Fast Ltd.

1341 Main Street East  
Hamilton Ontario L8K 1B6  
905 549 4638 (tel)  
905 549 4690 (fax)

### Accufast Inc.

7201 104th Street  
Edmonton Alberta T6E 4B8  
888 280 7400 (tel)

### Ace Rivet & Fastener Inc.

34 Strathern  
Brampton Ontario L6T 4L8  
905 792 2255 (tel)  
905 792 1529 (fax)

### Davanac Inc

1936 St Regis  
Dorval Quebec H9P 1H6  
514 421 0177 (tel)  
514 421 0188 (fax)

### Outside the USA and Canada

**CARLSONS TRADING INC.**  
4815 NW 79th Ave Suite 14  
Miami, FL 33166  
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305 639 2540 (fax)  
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