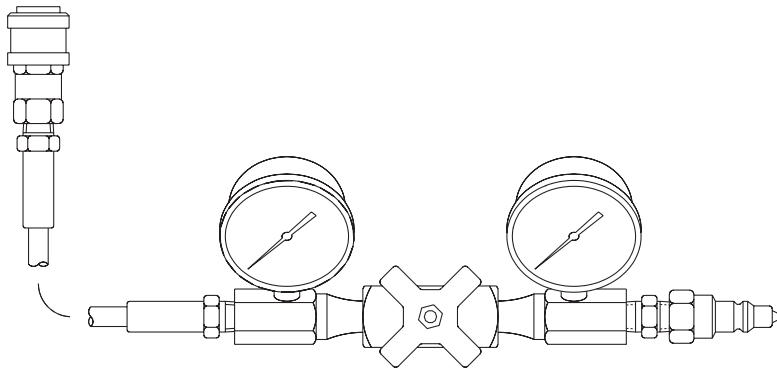


Tool & Product Update

CHECKING POWERIG® OUTPUT PRESSURES WITH A T-124833 GAUGE



- 1) Install Auxiliary Trigger Switch and Control Cord Assembly, 113056, in control socket or use tool trigger.
- 2) Turn hydraulic unit on. Fluid will be directed out the PULL pressure port when trigger is depressed. 940 series hydraulic units turn on and off automatically.

Caution: the following check must be completed quickly, as sustained high pressure will cause premature wear on equipment.
- 3) Close the valve (turn handle clockwise). Depress auxiliary trigger switch and hold. Read PULL pressure on right hand gauge. Release switch.
- 4) Open the valve (turn handle counter-clockwise) a few turns.
- 5) Depress and release auxiliary trigger switch to set unit's internal valve in RETURN mode. Hydraulic fluid is directed out RETURN pressure port.

- 6) Slowly close the valve. The pressure will rise, and then, drop sharply. Read RETURN pressure on lefthand gauge. Read RETURN pressure of 940 series just before motor turns off.

- 7) Open the valve.



Warning:
Disconnect hydraulic unit from power source. Accidental cycling of the hydraulic unit may cause severe injury when disconnecting couplings. Also fluid may spray unexpectedly.

- 8) Disconnect auxiliary trigger.
- 9) Disconnect pressure setting gauge.
- 10) Refer to POWERIG Hydraulic Unit's instruction manual for PULL and RETURN pressure adjusting procedure. Refer to installation tool's instruction manual for specific PULL and RETURN pressures.
- 11) Connect installation tool's hoses and control cord to hydraulic unit.